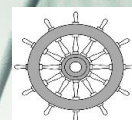


FT-Card

6065R Neofix Contact Adhesive IMO/MED

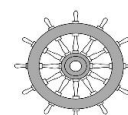


Product	A solvent-borne, toluene free, almost n-hexane free, special contact adhesive for shipyards, maritime industrial and professional use.
Phase	Slightly yellowish liquid synthetic rubber solution.
Suitability	Floor coverings, insulation fixing etc. in maritime industry and car body construction. Most suitable for joining rubber, cell rubber, leather, gaskets, floor- and wall coverings, moldings, metal, and different linings and insulations.

Technical data

Application Temperature	+ 10°C -- + 40°C.
Density	0,83 g/ml.
Curing time	5-15 minutes, depending on circumstances.
Coverage	approx. 4 m ² /l.
Open time	10-40 minutes.
Temperature resistance	- 40°C - +75°C. Heat resistance of dry adhesive seam approx. +75°C without hardener. With 3-10% added hardener AD1600 heat resistance of dry seam approx. 80-90°C.
Using temperature	Minimum +5°C.
Storage stability	12 months after date of manufacture, stored in dry place. +5°C - + 25°C. Long storage may affect on brushability.
Thinner	1040 Neofix thinner
Colour	Yellowish
Tools	Brush, roller or spray gun.
Packaging	Steel cans of 1, 3, 10, 20, 200 and 1000L

Certificate	EUF129-19005465-MED	NOTIFIED BODY 0809
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Operating directions

Conditions	Surfaces have to be clean and dry, free from grease and dust. Surfaces can be coarsed. Apply adhesive with a brush or a roller thin and smooth layer to both surfaces. The adhesive can be diluted with 1040 Neofix thinner 5 to 20 % when using a spray gun system. Apply glue on both surfaces and let dry from 15 to 40 minutes, depending on conditions. Press surfaces firmly together, check carefully that there are no air bubbles between the surfaces. Over-dried surfaces can be reactivated with heat or with 1040 Neofix thinner. When heat activated, press surfaces together when those are still warm. The Neofix adhesive will hold immediately, but the full strength will develop in about two days. When thoroughly dried the adhesive is freeze resistant.
Cleaning	1040 Neofix thinner or acetone
Cleaning of tools	1040 Neofix thinner or acetone
Environment	Adhesive waste must be treated as hazardous waste. Empty cans can be recycled or delivered to waste station.
Warnings	Contains hydroactive solvents 15-50%, ethyl acetate 15-50%.

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Safety

Harmful. Product health and safety data sheet must be read before use. These are available at Fintex websites.

Fire resistant

Highly flammable

Transport

ADR transportation class UN 1133 Adhesives containing a flammable liquid 3, I. Store in properly closed cans in a cool and well ventilated storage. The directions for storing and transportation of flammable liquids will apply.

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