

# 1065 Neofix Contact Adhesive

<b>Product</b>	A solvent borne, toluene free, nearly n-hexane free special contact adhesive for industrial and professional use.
<b>Phase</b>	Slightly yellowish liquid syntehectic rubber solution.
<b>Suitability</b>	Flooring, shoe- and leather industry, ship-, boat- and carchassis building. Very well suitable for joining of rubber, leather, gaskets, floor- and wall coverings, sheets, mouldings, metals, woodpiles and different linings- and insulations.

## Technical data

<b>Application Temperature</b>	+ 10°C - + 40°C	<b>Density</b>	0,83 g/ml
<b>Curing time</b>	5-15 minutes, depending on conditions.	<b>Dosage</b>	approx. 4 m <sup>2</sup> /l
<b>Temperature resistance</b>	- 40°C - +75°C. Heat resistance of dry adhesive seam approx. +75°C without hardener. Solution with Ad1600 hardener 3-10%, heat resistance of dry seam apprpx. 80-90°C.	<b>Open time</b>	10-40 minutes
<b>Using temperature</b>	Lowest + 5°C		
<b>Storage stability</b>	12 months after date of production, stored in dry place. +5°C - + 25°C. Sprayability will suffer from longer storing.		
<b>Thinner</b>	1040 Neofix thinner		
<b>Colour</b>	Yellowish		
<b>Tools</b>	Brush, roller or spray gun.		
<b>Packaging</b>	Steel cans of 1, 3, 10, 20, 200 and 1000L		



## Operating directions

<b>Conditons</b>	Surfaces have to be clean and dry, free from grease and dust. Surfaces can be coarse grinded. Apply adhesive with a brush or a roller thin and smooth layer to both surfaces. The adhesive can be diluted with 1040 Neofix thinner 5 to 20 % by using spraying gun system. Let the glue dry 15 to 40 minutes, depending on conditions. Put the surfaces tightly together, check carefully there is no air bubbles between the surfaces. Overdried surfaces can be reactivated with heat or 1040 Neofix thinner. if heated, press surfaces together when those are still warm. The Neofix adhesive will hold immediately, but the full strength will develop in about two days. The adhesive is freeze resistance after dried.
<b>Cleaning</b>	1040 Neofix thinner or acetone.
<b>Cleaning of tools</b>	1040 Neofix thinner or acetone
<b>Environment</b>	Adhesive waste has to be delivered to hazardous waste station . Empty cans can be recycled or delivered to waste station.
<b>Warnings</b>	Contains hydroactive solvents 15-50%, ethyl acetate 15-50%.
<b>Safety</b>	Harmful. Product healt and safety data sheet must be read before use. These are available at Fintex websites.
<b>Fire resistant</b>	Highly flammable
<b>Transport</b>	ADR transportation class UN 1133 Adhesives containing a flammable liquid 3, I. Store in well closed cans in a cool and well ventilated storage. The directions for storing and transportation of flammable liquids will apply.

# 1065R Neofix Spray Adhesive

<b>Product</b>	A solvent borne, toluene free, nearly n-hexane free special contact adhesive for industrial and professional use.
<b>Phase</b>	Slightly yellowish liquid synthetic rubber solution
<b>Suitability</b>	Flooring, shoe- and leather industry, ship-, boat- and car chassis building. Very well suitable for joining rubber, leather, gaskets, floor- and wall coverings, sheets, moldings, metal, woodpiles and different linings- and insulations.

## Technical data

<b>Application Temperature</b>	+ 10°C - + 40°C
<b>Density</b>	0,83 g/ml
<b>Curing time</b>	5-15 minutes, depending on conditions.
<b>Dosage</b>	approx. 4 m <sup>2</sup> /l
<b>Open time</b>	10-40 minutes
<b>Temperature resistance</b>	- 40°C - +75°C. Heat resistance of dry adhesive seam approx. +75°C without hardener.
<b>Using temperature</b>	Lowest + 5°C
<b>Storage stability</b>	12 months after date of production, stored in dry place. +5°C - + 25°C. Sprayability will suffer from longer storing.
<b>Thinner</b>	1040 Neofix thinner
<b>Colour</b>	Yellowish
<b>Tools</b>	Spray gun.
<b>Packaging</b>	Steel cans of 1, 3, 10, 20, 200 and 1000L

## Operating directions

<b>Conditions</b>	Surfaces have to be clean and dry, free from grease and dust. Surfaces can be coarse grinded. Apply adhesive with a spray gun a thin and smooth layer to both surfaces or one surface, depending on used material and purpose. When necessary adhesive can be diluted with 1040 Neofix thinner from 5 to 10 % when using spraying gun system. Let the glue dry 15 to 40 minutes, depending on conditions. Put the surfaces tightly together, check carefully there are no air bubbles between the surfaces. Over dried surfaces can be reactivated by heat or 1040 Neofix thinner or acetone. when heated, press surfaces together when those are still warm. The Neofix adhesive will hold immediately, but the full strength will develop in about two days. The adhesive is freeze resistance after dried.
<b>Cleaning</b>	1040 Neofix thinner or acetone.
<b>Cleaning of tools</b>	1040 Neofix thinner or acetone
<b>Environment</b>	Adhesive waste has to be delivered to hazardous waste station . Empty cans can be recycled or delivered to waste station.
<b>Warnings</b>	Contains hydroactive solvents 15-50%, ethyl acetate 15-50%.
<b>Safety</b>	Harmful. Material health and safety data sheet must be read before use. These are available at Fintex websites.
<b>Fire resistant</b>	Highly flammable
<b>Transport</b>	ADR transportation class UN 1133 Adhesives containing a flammable liquid 3, I . Store in well closed cans in a cool and well ventilated storage. The directions for storing and transportation of flammable liquids will apply.